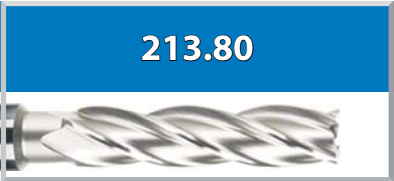




Steelken



DIN
845-B
NORM

DIN
228-A

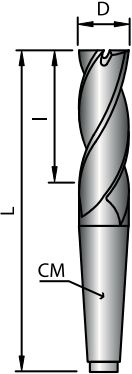
Brillante
Uncoated

HSSE
Co 8

SERIE
L

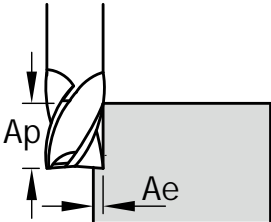
N
TYP

30°
HELIX



Fresa frontal, varios labios, larga - Cono Morse
Multi flute end mill, long - Morse taper
Fraise cylindrique en bout, multident, longue - Cône Morse
Fresa cilindrìche frontali, multidenti, lunga - Cono Morse
Schafftfräser, Mehrschneiden, lang - Morsekegel
Фреза многозубая, длинная серия, хвостовик с конусом Морзе

D	CM	I	L	Z	213.80.
k10					
16	2	63	148	4	01600
18	2	63	148	4	01800
20	2	75	160	4	02000
22	2	75	160	6	02200
24	3	90	192	6	02400
25	3	90	192	6	02500
26	3	90	192	6	02600
28	3	90	192	6	02800
30	3	90	192	6	03000
32	4	106	231	6	03200
36	4	106	231	6	03600
40	4	125	250	6	04000
45	4	125	250	8	04500
50	5	150	308	8	05000
63	5	180	338	8	06300



Condiciones de corte
Cutting conditions
Conditions de coupe
Condizioni di taglio
Schnittbedingungen
Режимы резания

213.80										
Acero Steel <1400 N/mm²	Inox Stainless	Fundición Cast iron	ALU Mg	Cu	Materiales sintéticos Fiber	Grafito Graphite	Ti	Ni	Acero Steel 45÷50 HRc	Acero Steel 50÷70 HRc
😊	😊	😊		😊			😊	😊		

