

Steelken

1248.81

DIN 844-B
NORM

DIN 1835-B

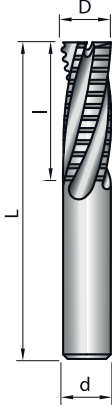
K PLUS

HSSE
Co 8

SERIE
N

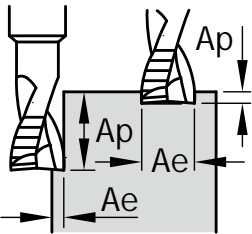
NF
TYP

30°
HELIX



Fresa frontal, de semidesbaste - Corte al centro
Semi-roughing end mill – Center cut
Fraise cylindrique en bout, semi-finition – Coupe au centre
Fresa cilindriche frontali, per semi-sgrossatura – Taglio al centro
Schruppfräser mit Schlichtprofil – Zentrumsschnitt
Фреза получерновая с торцовой режущей частью

D	d	l	L	Z	1248.81.
k12	h6				
6	6	13	57	4	00600
8	10	19	69	4	00800
10	10	22	72	4	01000
12	12	26	83	4	01200
14	12	26	83	4	01400
16	16	32	92	4	01600
18	16	32	92	4	01800
20	20	38	104	4	02000.20
25	25	45	121	4	02500



Condiciones de corte
Cutting conditions
Conditions de coupe
Condizioni di taglio
Schnittbedingungen
Режимы резания

1248.81										
Acero Steel <1400 N/mm²	Inox Stainless	Fundición Cast iron	ALU Mg	Cu	Materiales sintéticos Fiber	Grafito Graphite	Ti	Ni	Acero Steel 45÷50 HRc	Acero Steel 50÷70 HRc
😊	😊	😊		😊			😊	😊		

