



uni
KenGraf



HM
MG 6

R ±0,02

KENDU
NORM

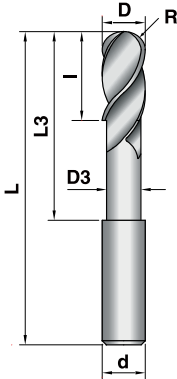
SERIE
L

N
TYP

HSC

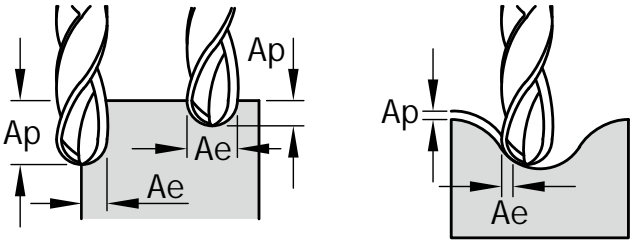
30°
HELIX

DIN
6535-HA



Fresa frontal punta semiesférica, 4 labios, larga
4 flute ball nose end mill, long
Fraise cylindrique à bout hémisphérique, 4 dents, longue
Fresa cilindriche frontali a testa semisferica, 4 denti, lunga
Kugelfräser, 4 Schneiden, lang
Фреза 4-х зубая с полусферическим торцом, длинная

| D | d | I | L | Z | D3 | L3 | R | 2902.26. |
|----|----|----|-----|---|------|----|-------|----------|
| h9 | h6 | | | | | | ±0,02 | |
| 4 | 4 | 15 | 100 | 4 | 3,9 | 30 | 2 | 00400 |
| 5 | 5 | 15 | 100 | 4 | 4,9 | 40 | 2,5 | 00500 |
| 6 | 6 | 20 | 100 | 4 | 5,8 | 50 | 3 | 00600 |
| 8 | 8 | 20 | 100 | 4 | 7,7 | 60 | 4 | 00800 |
| 10 | 10 | 20 | 150 | 4 | 9,7 | 70 | 5 | 01000 |
| 12 | 12 | 22 | 150 | 4 | 11,7 | 75 | 6 | 01200 |



Condiciones de corte
Cutting conditions
Conditions de coupe
Condizioni di taglio
Schnittbedingungen
Режимы резания

| 2902.26 | | | | | | | | | | |
|-------------------------------|-------------------|------------------------|-----------|----|-----------------------------------|---------------------|----|----|-----------------------------|-----------------------------|
| Acero Steel <1400 N/mm² | Inox Stainless | Fundición Cast iron | ALU Mg | Cu | Materiales sintéticos Fiber | Grafito Graphite | Ti | Ni | Acero Steel 45÷50 HRc | Acero Steel 50÷70 HRc |
| | | | | | | 😊 | | | | |

[illegible][illegible]