



Steelken

1236.80

1236.81

Brillante
Uncoated

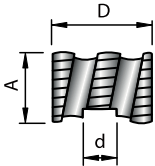
K
PLUS

HSSE
Co 8

DIN
1880
NORM

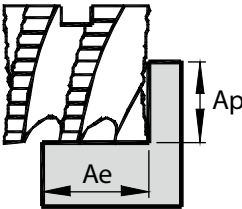
NRF
TYP

30°
HELIX



Fresa frontal de desbaste, paso fino, con ranura transversal
Roughing shell mill, fine profile, with cross slot
Fraise d'ébauche trou lisse – Ravageuse, pas fin, avec rainure trasversale
Fresa frontali per sgrossatura, passo fine, con cava trasversale
Schruppwalzenstirnfäser, feine Teilung, mit Quernute
Фреза торцово-цилиндрическая черновая, мелкозубая

D	d	A	Z	1236.80.	1236.81.
k12	H7				
40	16	32	6	04000	04000
50	22	36	8	05000	05000
63	27	40	8	06300	06300
80	27	45	8	08000	08000
100	32	50	10	10000	10000



Condiciones de corte
Cutting conditions
Conditions de coupe
Condizioni di taglio
Schnittbedingungen
Режимы резания

1236.80										
Acero Steel <1400 N/mm²	Inox Stainless	Fundición Cast iron	ALU Mg	Cu	Materiales sintéticos Fiber	Grafito Graphite	Ti	Ni	Acero Steel 45÷50 HRc	Acero Steel 50÷70 HRc
😊	😊	😊		😊			😊	😊		

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