



Steelken

236.80

236.81

Brillante
Uncoated

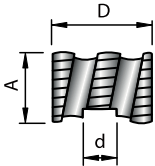
K
PLUS

HSSE
Co 8

DIN
1880
NORM

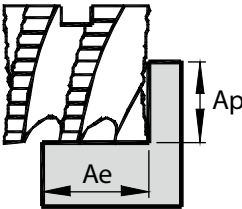
NR
TYP

30°
HELIX



Fresa frontal de desbaste con ranura transversal
Roughing shell mill with cross slot
Fraise d'ébauche trou lisse avec rainure trasversale
Fresa frontali per sgrossatura con cava trasversale
Schruppwalzenstirnfräser mit Quernute
Фреза торцово-цилиндрическая черновая

| D | d | A | Z | 236.80. | 236.81. |
|-----|----|----|----|---------|---------|
| k12 | H7 | | | | |
| 40 | 16 | 32 | 6 | 04000 | 04000 |
| 50 | 22 | 36 | 8 | 05000 | 05000 |
| 63 | 27 | 40 | 8 | 06300 | 06300 |
| 80 | 27 | 45 | 8 | 08000 | 08000 |
| 100 | 32 | 50 | 10 | 10000 | 10000 |



Condiciones de corte
Cutting conditions
Conditions de coupe
Condizioni di taglio
Schnittbedingungen
Режимы резания

| 236.80 | | | | | | | | | | |
|----------------------------|----------------|---------------------|--------|----|-----------------------------|------------------|----|----|--------------------------|--------------------------|
| Acero Steel <1400 N/mm² | Inox Stainless | Fundición Cast iron | ALU Mg | Cu | Materiales sintéticos Fiber | Grafito Graphite | Ti | Ni | Acero Steel 45÷50 HRc | Acero Steel 50÷70 HRc |
| 😊 | 😊 | 😊 | | 😊 | | | 😊 | 😊 | | |

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[illegible]

[illegible]

